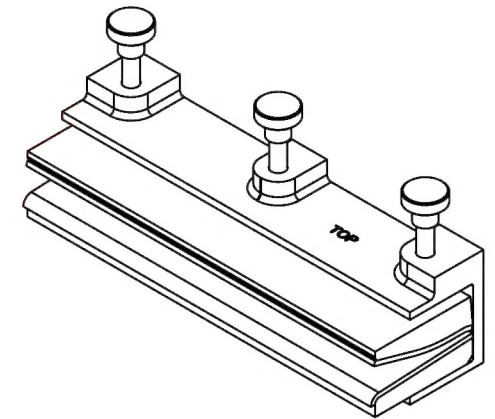
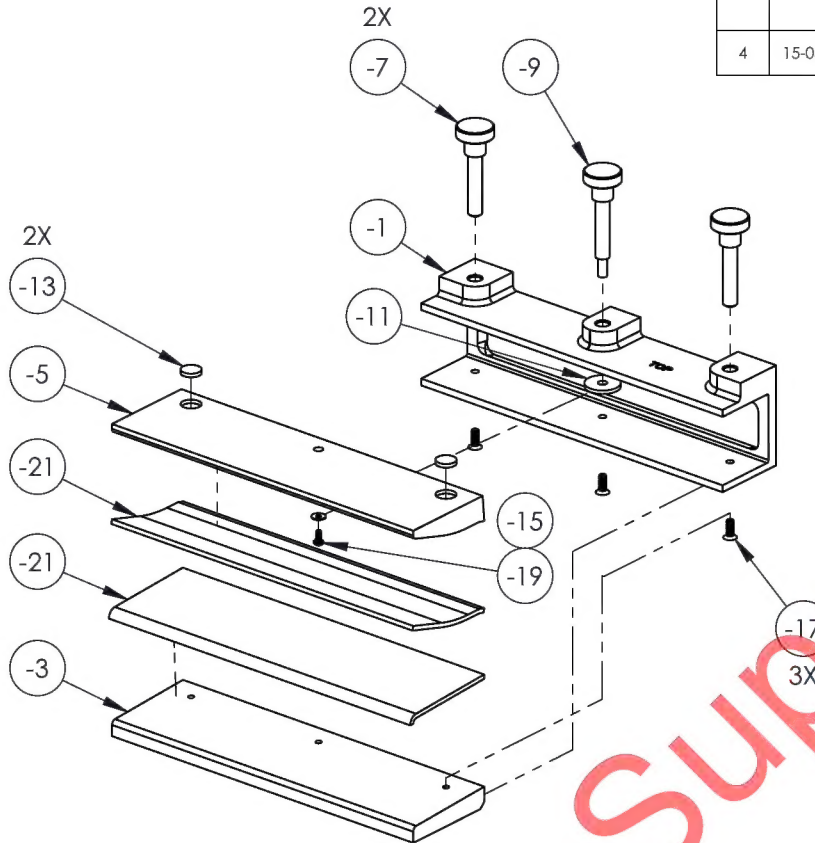


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D FINISH, CH'D REF. DIM FROM 1.378, CH'D CHAMFER DIM FROM \varnothing .11 X 100° AND REAR OPENING FROM 1.437. -5 CH'D INK STAMP NOTE, CH'D ANGLE PRECISION TO 74.5, ADDED P.F -13 TO \varnothing .549 DIM. -9 CH'D THREAD CALL OUT FROM #6-40 UNF. -13 ADDED P.F. -5.	3/28/2011	RJC	
2		-1 CORRECTED SECTION A-A DIMENSION FROM 1.795 TO 1.772.	10/3/2012	RJC	GE
3		-1 CH'D DIM'S WAS R.125 IS R.13, WAS R.062 IS R.06. -3 CH'D DIM WAS R.125 IS R.13, REMOVED NOTE. -5 CH'D DIMS WAS \varnothing .549 IS LIMITS \varnothing .5500 - .5507, WAS R.125 IS R.13, REMOVED NOTE, ADDED SECTION D-D. -7 CH'D DIMS WAS \varnothing 1.000 MED. KNURL IS (\varnothing 1.000) MED. KNURL, WAS R.250 SPHER. IS SR.25 REMOVED NOTE. -9 CH'D DIM WAS \varnothing 1.000 MED KNURL IS (\varnothing 1.000) MED. KNURL, CORRECTED CHAMFER CALL OUT, REMOVED NOTE. -11 REMOVED NOTE. -13 CH'D DIM WAS \varnothing .550 IS \varnothing .5512 - .5515, REMOVED NOTE.	4/9/2014	DPD	RJC
4	15-0311	-1 CH'D ENGRAVE NOTE WAS PAINT BLACK AFTER PAINTING YELLOW IS FILL LETTERS WITH WHITE PAINT AND ADDED Δ .	9/25/2015	RJC	JAG



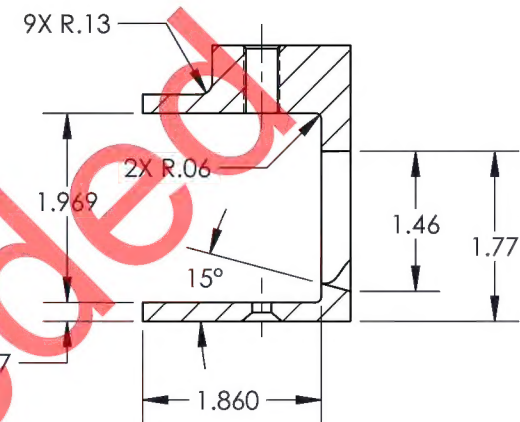
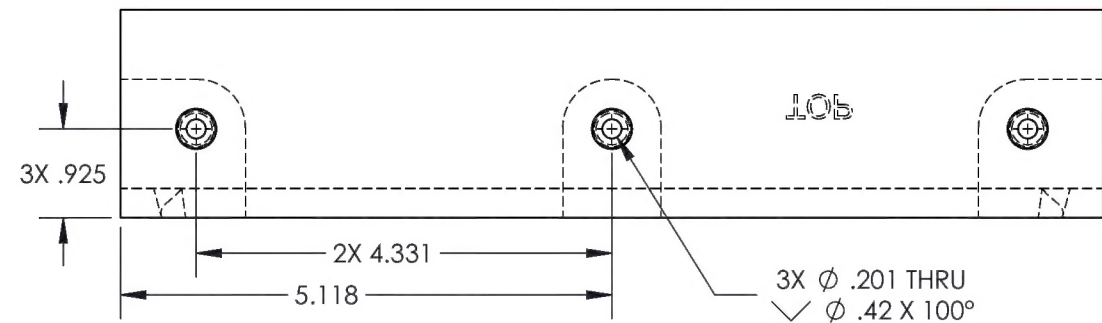
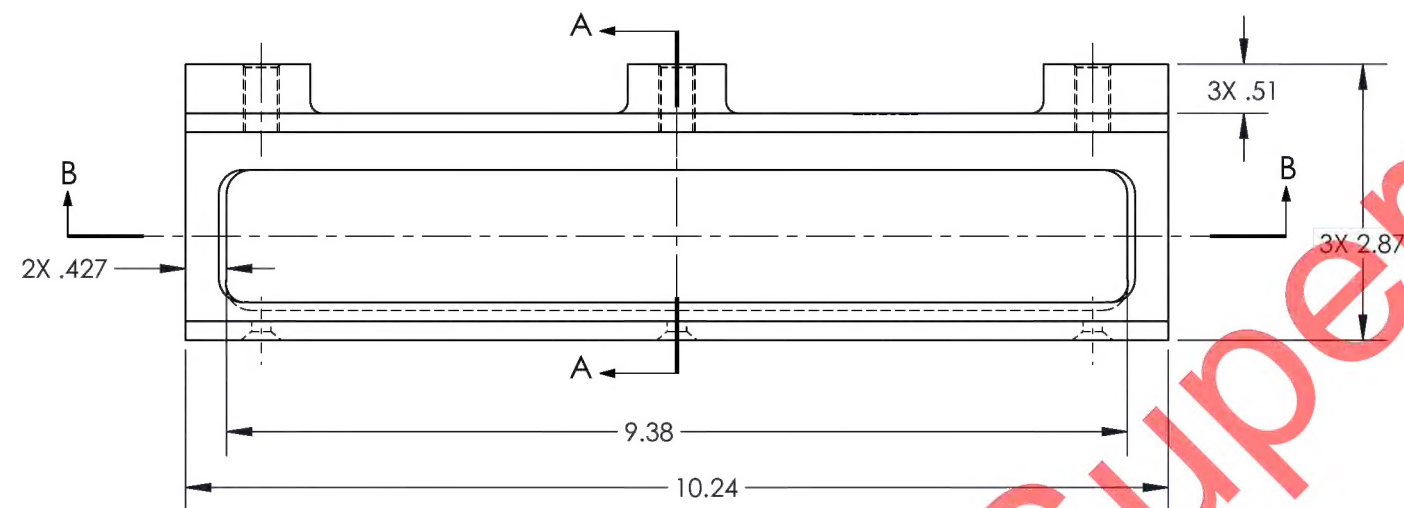
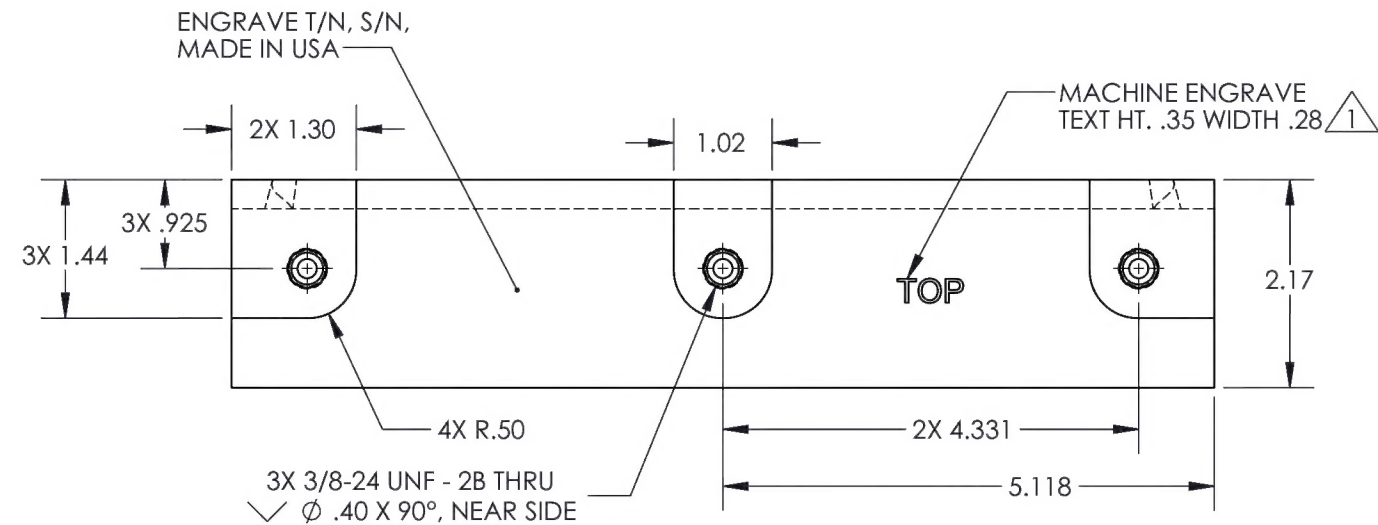
NOTE:
PART OF KIT RBW6205G03532-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FRAME	6061		
			-3	1	BOTTOM	PHENOLIC		
			-5	1	TOP	PHENOLIC		
			-7	2	THUMB SCREW	303 S.S.		
			-9	1	CLAMP THUMB SCREW	303 S.S.		
			-11	1	FLAT WASHER	6061		
			-13	2	DISC	303 S.S.		
		B/O	-15	1	FLAT WASHER	6061-T6	#6 (MCMASTER-CARR #93286A041)	
		B/O	-17	3	FLAT HEAD MACHINE SCREW	STEEL	#10-32 UNF -2A X 1/2 100° (MCMASTER-CARR #90471A355)	
		B/O	-19	1	ROUND HEAD MACHINE SCREW	STEEL	#6-32 UNC -2A X 5/16 (MCMASTER-CARR #90279A145)	
		B/O	-21	2	FELT PAD W/ADHESIVE BACK	FELT	1/8 X 3-1/2 X 10-1/4 (MCMASTER-CARR #8334K11)	

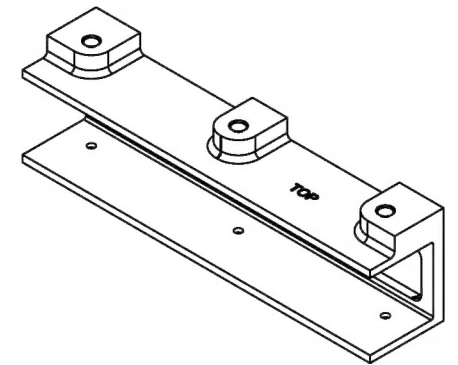
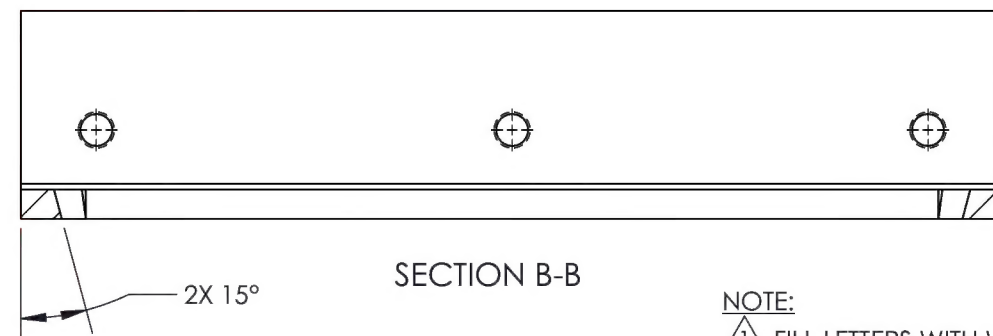
DART
AEROSPACE

TITLE		M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO.		RBW6205G03832-3G	
MAT'L		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 1:5		DATE 2/2/2011	
		SHEET 1 OF 8	

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SECTION A-A



NOTE:
 \triangle 1 FILL LETTERS WITH WHITE PAINT.

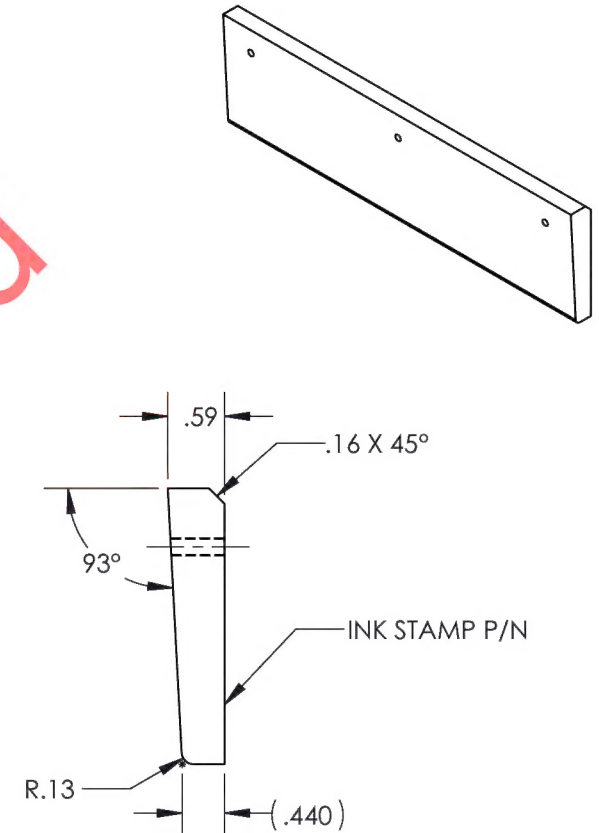
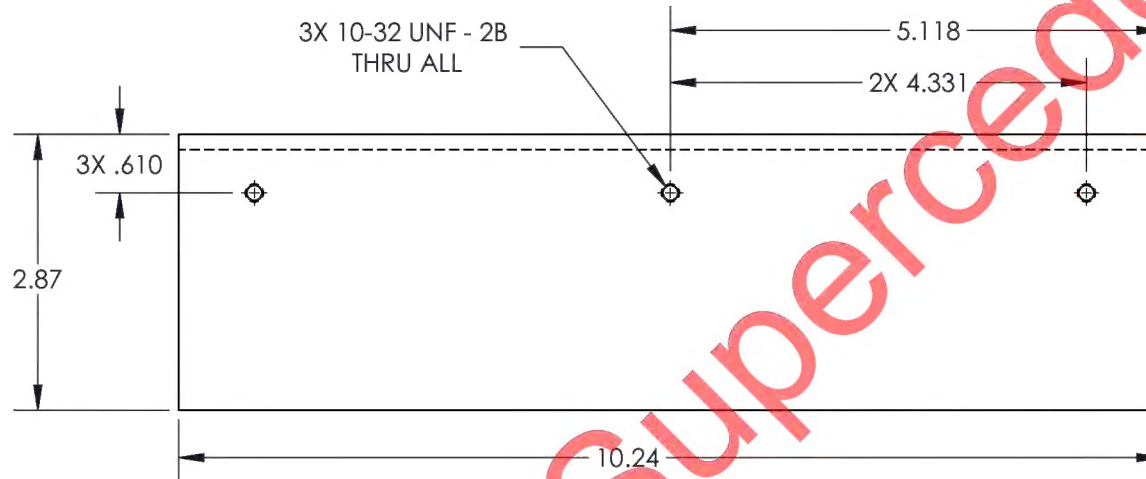
(-1)
FRAME

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-1 CH'D FINISH, CH'D REF. DIM FROM 1.378, CH'D CHAMFER DIM FROM ϕ .11 X 100° AND REAR OPENING FROM 1.437.	3/28/2011	RJC	
2		-1 CORRECTED SECTION A-A DIMENSION FROM 1.795 TO 1.772.	10/3/2012	RJC	GE
3		-1 CH'D DIM'S WAS R.125 IS R.13, WAS R.062 IS R.06.	4/9/2014	DPD	RJC
4	15-0311	-1 CH'D ENGRAVE NOTE WAS PAINT BLACK AFTER PAINTING YELLOW IS FILL LETTERS WITH WHITE PAINT AND ADDED \triangle 1.	9/25/2015	RJC	JAG

DART AEROSPACE			
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.			
DWG NO. RBW6205G03832-3G-1			REV 4
MAT'L 6061		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX \pm .005		HEAT TREAT	
.XX \pm .01		FINISH RED ANODIZE	
.X \pm .1		SPEC MIL-A-8625, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE 1:2	DATE 2/2/2011	SHEET 2 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-3 CH'D DIM WAS R.125 IS R.13, REMOVEDE NOTE.	4/9/2014	DPD	RJC

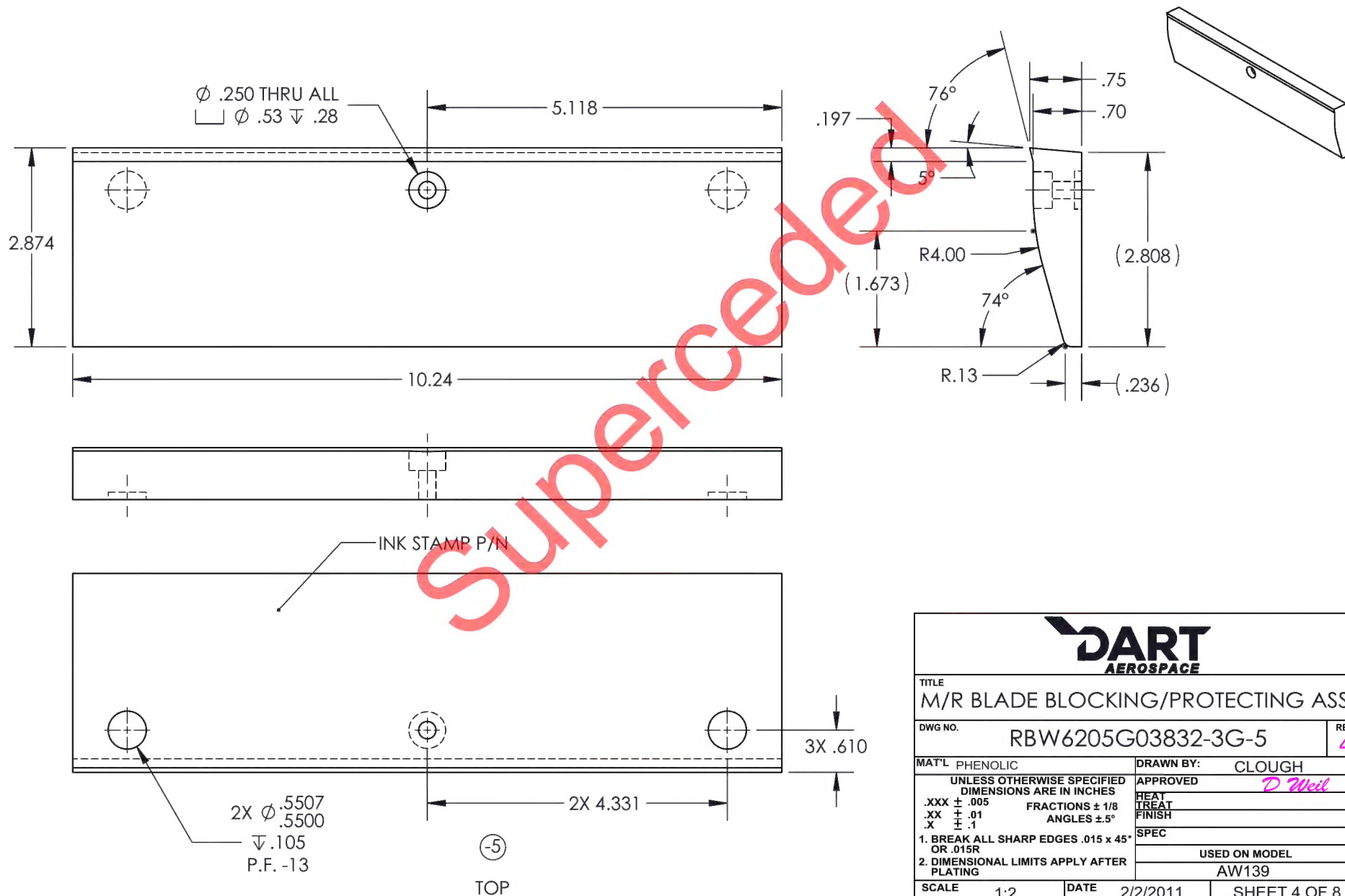


(-3)
BOTTOM

DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-3	REV 4
MAT'L PHENOLIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 2/2/2011
SHEET 3 OF 8	

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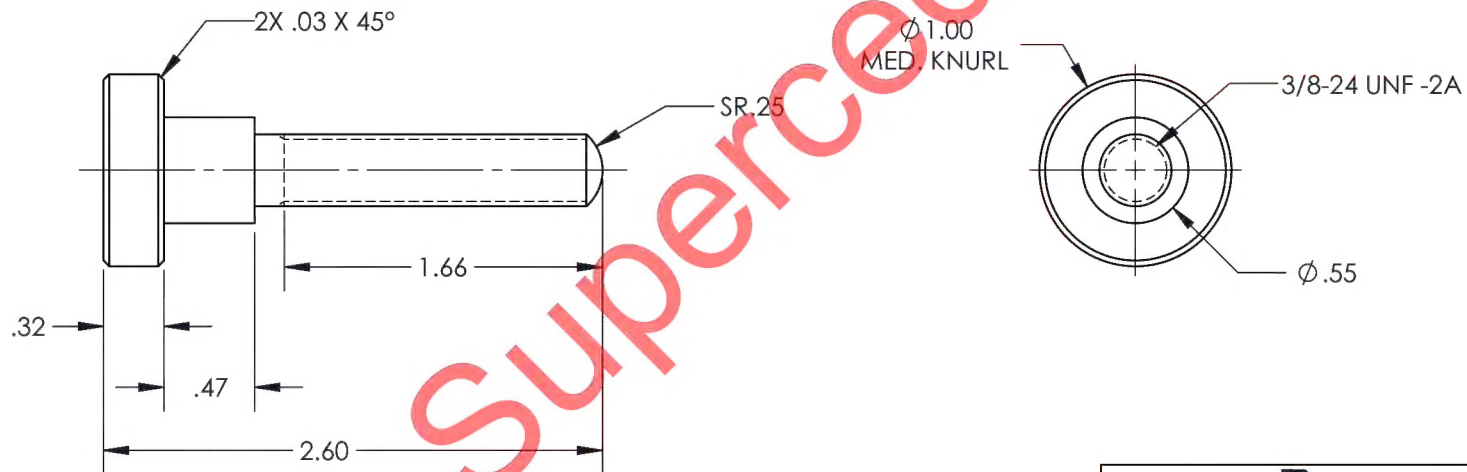
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D INK STAMP NOTE, CH'D ANGLE PRECISION TO 74.5, ADDED P.F. -13 TO \perp \varnothing .549 DIM.	3/28/2011	RJC	
3		-5 CH'D DIMS WAS \varnothing .549 IS LIMITS \varnothing .5500 - .5507, WAS R.125 IS R.13, REMOVED NOTE, ADDED SECTION D-D.	4/9/2014	DPD	RJC



DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-5	REV 4
MAT'L PHENOLIC	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX \pm .005	HEAT TREAT
.XX \pm .01	FINISH
.X \pm .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 2/2/2011
SHEET 4 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-7 CH'D DIMS WAS Ø1.000 MED. KNURL IS (Ø1.000) MED. KNURL, WAS R.250 SPHER. IS SR.25 REMOVED NOTE.	4/9/2014	DPD	RJC



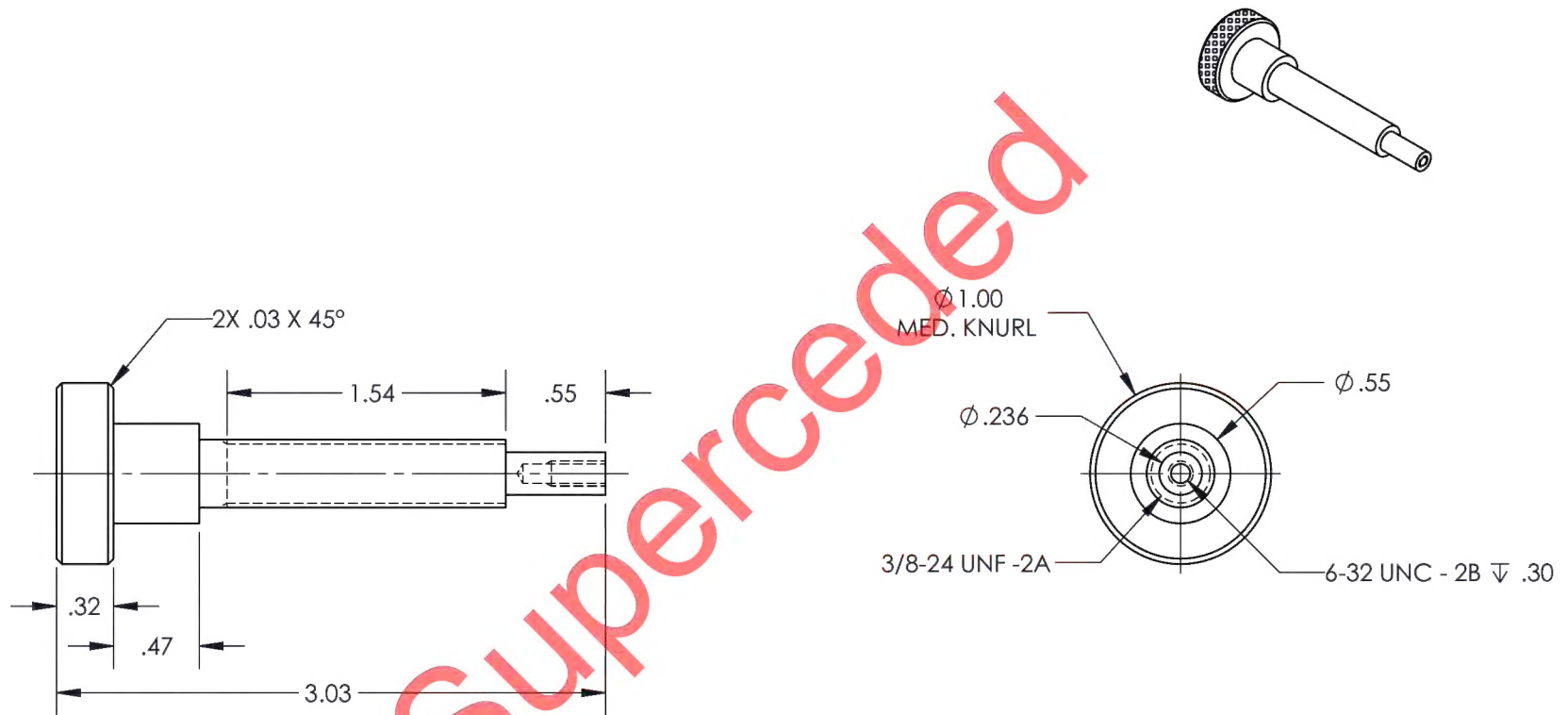
(-7)

THUMB SCREW

DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-7	REV 4
MAT'L 303 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 2/2/2011
SHEET 5 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 CH'D THREAD CALL OUT FROM #6-40 UNF.	3/28/2011	RJC	
3		-9 CH'D DIM WAS Ø1.000 MED KNURL IS (Ø1.000) MED. KNURL, CORRECTED CHAMFER CALL OUT, REMOVED NOTE.	4/9/2014	DPD	RJC



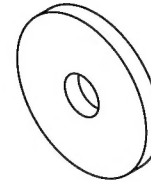
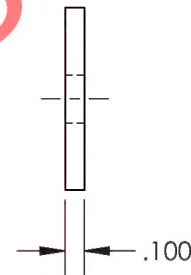
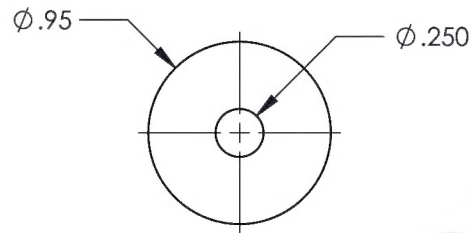
(-9)

CLAMP THUMB SCREW

DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-9	REV 4
MAT'L 303 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 2/2/2011
SHEET 6 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3		-11 REMOVED NOTE.	4/9/2014	DPD	RJC



Superceded

(-11)

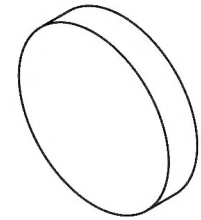
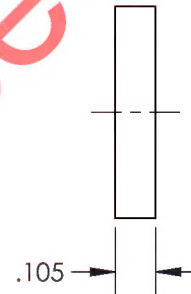
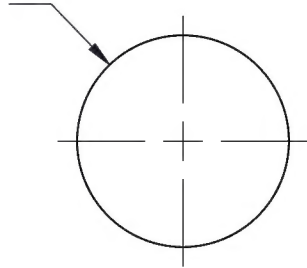
FLAT WASHER

DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-11	REV 4
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CLEAR ANODIZE
.X ± .1	SPEC MIL-A-8625, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 2/2/2011
SHEET 7 OF 8	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-13 ADDED P.F. -5.	3/28/2011	RJC	
3		-13 CH'D DIM WAS Ø.550 IS Ø.5512 - .5515, REMOVED NOTE.	4/9/2014	DPD	RJC

Ø.5515
Ø.5512
P.F. -5



Superseded

(-13)

DISC

DART AEROSPACE	
TITLE M/R BLADE BLOCKING/PROTECTING ASSY.	
DWG NO. RBW6205G03832-3G-13	REV 4
MAT'L 303 S.S.	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 2:1	DATE 2/2/2011
SHEET 8 OF 8	